



*"We Must Take Responsibility For Quality."*

## ❖ CVN 77 5S+ Team Recognized For Fabricating 140 Broom And Dust Pan Stands

CVN 77 Manager **Danny Switzer** and X05 Construction Superintendent **Bob Hickman** recognized a team of employees on Jan. 11 for their work on the 5S+ safety program.

The team -- which included employees from New Carrier Construction (X05), Sheet Metal (X32), Surface Preparation and Treatment (X33) and Environmental, Health and Safety (O27) -- fabricated 140 broom and dust pan stands that are now being used on the the *George H. W. Bush* and have led to a 40 percent reduction in Lost-Time Case Rates.

"That ship right there is about the cleanest ship I've ever seen," **David Waltrip**, the X05 construction supervisor who led the project, says, referring to *Bush*. "Right after you do your work, you clean it up. We hope if we keep pushing it, it will become habit-forming."

Waltrip credits three other trades for their assistance: Fabrication (X15) for supplying material, Structural Fabrication and



**Danny Switzer** (third from right) and **Bob Hickman** (second from left) recognize CVN 77 5S+ team members: (kneeling, left to right) **Mark Winslow** (X32), **Richard Shipley** (X32); (standing, left to right) **Mike Yannerella** (X05), **Ed Sydnor** (X32), **Cheryl Babb** (X33), **Jarrod Coffman** (X32), **Quintius Pitts** (X33), **Clement Browne** (X32), **Rex Saunders** (X33), **Roger Smith** (X33) and **David Waltrip** (X05). Team members **Carmon Cardamone** (X05), **Robert Hall** (X05), **Chuck Harris** (X32), **R.B. Harris** (X05), **P. Linton** (O27), **G. McCully** (O27) **William Murray** (X32), **Curtis Willis** (X05) and **D. Wilson** (X33) are not pictured.  
*Photo by John Whalen*

Assembly (X10) for fabricating the bases, and Machinery Installation (X43) for the use of its facilities.